



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5371-1

Job Sheet 176977



Part No: D5371-1

Job Qty: 5 ea

Part Name: Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/29/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV.A NEW ISSUE JFS 15/12/14 VERIFIED BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	5/29/18	5/29/18	0.00 0.00	Start Up Machining-4		
100	Bandsaw	5 pcs	5/29/18	5/29/18	0.00 0.00	Bandsaw1		
110	CNC Vertical Machining	5 pcs	5/29/18	5/29/18	0.00 4.89	HAAS1-2 (HAAS 5axis)		
120	QC	5 pcs	5/29/18	5/29/18	0.00 0.00	QC2 Machining-4		
130	QC	5 pcs	5/29/18	5/29/18	0.00 0.00	QC8 Machining-4		
140	HandFinish	5 pcs	5/29/18	5/29/18	0.00 0.23	HandFinish1		
150	Powdercoat	5 pcs	5/29/18	5/29/18	0.00 0.17	Powdercoat11		
155	QC	5 pcs	5/29/18	5/29/18	0.00 0.00	QC3		
180	Packaging	5 pcs	5/29/18	5/29/18	0.00 0.00	Packaging3-2		
190	QC21-SA	5 Ea	5/29/18	5/29/18	0.00 0.00	QC21		

Part Op 120 - QC2- Inspect parts off machine FAI/FAIB
Descriptions: 130 - QC8- Inspect parts - second check
140 - Chemical Conversion Coat per QSI005 4.1
150 - Gloss Black (Alum) (Ref:QSI005 4.3.5.13)
155 - QC3- Inspect Part Finish
180 - Identify as per dwg & Stock Location:
190 - QC21- Final Inspection - Work Order Release

M138839 START: 11:25 OUT: 1:32 PM FINISH: 11:55

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00	1.3550 ft (.271 ea)	90-Start up Operation	S075268

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X06.000	1	42	0

Part Specifications

Specifications could not be found.

Plex 5/3/18 2:40 PM Dart.Gagnon.Michelle

DART
AEROSPACE

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Container No: S075992



Part: D5371-1

Job No: 176977

Serial No/Batch: S075992

Revision:

Inspector:

Date: 05/29/18

DART AEROSPACE LTD		Work Order: 176 977
Description: Hook		Part Number: D5371-1
Inspection Dwg: D5371	Rev: A	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.45	+/-0.030	5.450	✓		SLIO	VERN
R0.25	+/-0.030	.250	✓		Rad gauge	
R0.28	+/-0.030	.280	✓		"	
30°	+/-0.5°	30°	✓		Protractor	
R0.39	+/-0.030	.390	✓		Rad gauge	
10°	+/-0.5°	10°	✓		Protractor	
R0.28	+/-0.030	.280	✓		Rad gauge	
34°	+/-0.5°	34°	✓		Protractor	
R0.39	+/-0.030	.390	✓		Rad gauge	
0.86	+/-0.030	.860	✓		SLIO	VERN
0.200	+/-0.010	.200	✓		"	
2.29 2.28	+/-0.030	2.270	✓		"	
R0.16	+/-0.030	.160	✓		Rad gauge	
70°	+/-0.5°	70°	✓		Protractor	
0.40	+/-0.030	.400	✓		SLIO	VERN
2.61	+/-0.030	2.609	✓		"	
0.174 x 45°	+/-0.010 x +/-0.5°	.175x45°	✓		"	
Ø0.204	+0.005/-0.001	.205	✓		"	
0.374	+/-0.010	.374	✓		"	
0.748	+/-0.010	.748	✓		"	
0.35	+/-0.030	.348	✓		"	
0.750	+/-0.005	.748	✓		"	
3.250	+/-0.005	3.250	✓		"	
0.550	+/-0.010	.552	✓		"	
R0.13	+/-0.030	.130	✓		Rad gauge	
R0.02	+/-0.030	.015	✓		"	
1.97	+/-0.030	1.968	✓		SLIO	VERN
2.43	+/-0.030	2.427	✓		Height gauge	
1.87	+/-0.030	1.864	✓		"	
0.050	+0.005/-0.000 *.010/-0.000	.054	✓		SLIO	VERN
	DAS 20 9-89					

Measured by: 9-89	Checked by: A.F	QC Inspector:
Date: 18-05-29	Date: 18-05-30	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	16.03.30	New Issue	KJ	